

# Floor Type Vacuum Drying Oven

Large capacity Vacuum Drying Oven

## DP83C/104C

Operating temp. range 40~200°C

Operating pressure range 101~0.1kPa

Internal capacity 512L (DP83C) 1000L (DP104C)

Large scale vacuum drying oven designed for treatment of large-sized parts



### Operation and function

- Vacuum pump can be installed inside the oven
- Quick connect / disconnect of vacuum pipes for easy vacuum pump maintenance
- Improved working efficiency as exhaust system is improved to significantly shorten the time to reach vacuum
- Use specialized function menu key and up/down key to set. With program operation function, use submenu key to operate overheat protector, deviation correction, etc.

### Safety features

- Self-diagnosis circuit (abnormal temperature sensing, heater disconnection, auto overheat prevention, SSR short circuit), overheat protector, ELB to prevent overcurrent, key lock, etc.
- For safety, resin protection panel is installed at the observation window

### Specifications

Model	DP83C	DP104C
Method	Decompressed chamber direct heating	
Operating temp. range	40~200°C	
Operating vacuum range	101~0.1kPa (760~1Torr)	
Temp. adjustment accuracy	±1.0°C (at 200°C)	
Interior material	Stainless steel plate	
Exterior material	Cold rolled steel plate with chemical proofing coating	
Insulating material	Glass fiber	
Heater power	6.5kW	14.4kW
Observation window	Toughened glass + resin protection panel	
Vacuum gauge	Pointer type, -100~0kPa	
Vacuum pump installation room	Yes	
Temp. control	3 segments PID	
Temp. setting	Use specialized function menu key and ▲/▼ key to set	
Temp. display	Measured temp. display: green 4-digit LED digital display Setting temp. display: red 4-digit LED digital display	
Timer	1min-99 hr 59 min and 100 hr - 999 hr 50 min (with time wait function)	
Operation function	Fixed temp. auto start, auto stop, program operation	
Program mode	Program operation 3 segments 30 steps (30 steps×1, 15 steps×2, 10 steps×3)	
Additional function	Deviation correction, key lock, power outage compensation	
Heater circuit control	SSR driving	
Sensor	K thermocouple (temp. controller and overheat protector)	
Safety device	Self-diagnostic circuit (abnormal temp. sensing, heater disconnection, auto overheat prevention, SSR short circuit), overheat protector, EBL to prevent overcurrent, key lock, etc.	
Internal dimensions (W×D×H)	800×800×800 mm	1000×1000×1000 mm
External dimensions (W×D×H)	1020×1020×1850 mm	1300×1280×2110 mm
Internal capacity	512L	1000L
Air exhaust port	NW40 flange	
Air suction port	Rc 3/8	
Power source (50/60Hz) rated current	AC220V 31.5A (no plug, round terminal)	3 phase AC480V 18A (no plug, round terminal)
Weight	~450kg	~1000kg
Included accessories	Stainless steel punching plates, 2 pcs.	Stainless steel punching plates, 4 pcs.
Optional accessories	Shelf plate, vacuum pump, N <sub>2</sub> introduction device, recorder, alarm indicator lamp (stand-by/running/malfunction), temp. output terminal (4~20mA), Output terminal for external alarm, time up output terminal	

### Optional Items

Description	Product Code
DP83C shelf	Q110204006
DP103C shelf	Q110204007